

CRITICAL INSTRUCTIONS

Application: **BMW X5**

Part Number:
840069-5003S/5006S
840069-5014S
840069-5015S

WHEN FITTING THIS TURBO, IT IS **CRITICAL** THE FOLLOWING INSTRUCTIONS ARE ADHERED TO:

- **840069 turbo replacement – remove the spiral pin**

Please note that turbochargers 840069-5003S, 5004S, 5005S, 5006S and 5014S are no longer in production. The latest part number is 840069-5015S.

There is a small difference between the latest turbo and the earlier ones, which is the addition of a 4mm diameter locating pin on the oil drain (oil outlet) flange, called a spiral pin.

To make the -5015S into a direct service replacement for the earlier dash numbers, it is necessary to remove the spiral pin with a pair of locking grips. Pay attention not to damage the oil drain sealing surface during the removal process. The pin should come out of the housing quite easily.

Any questions regarding the above should be directed to the supplier of this unit before commencing any work

